

Features

- Double offset design reduces torque and seal wear
- High quality, passivated 316SS (CF8M) construction for superior corrosion protection
- Multiple RPTFE V-type rings for superior shaft sealing
- Bolted seat retainer keeps seat stable and allows easy changeout
- Belleville washers for consistent, self-adjusting stem seal pressure
- One piece, reinforced Teflon (RPTFE) seal
- Bi-directional seal design ensures increased sealing force in either flow direction
- Visual valve position indicator
- Rugged aluminum Type 4X weatherproof enclosure
- Heavy duty motors with overload protection
- Thermostatically controlled anti-condensation heater
- Manual override with end of travel mechanical stops
- Two auxiliary position confirmation limit switches
- EPS - Electronic Positioning System models available
- Actuators CSA Listed per UL429 and CSA C22.2

Applications

High performance lug butterfly valves are used to control the flow of waters, oils, air, certain caustics, and other media compatible with the materials of construction for general service and where an expanded temperature range or higher pressure is required. Actuators designed for 70% duty cycle.

Also suitable for end of line applications.

Operation

On-Off electric actuated valve uses power-to-open and power-to-close, stays in the last known position with loss of power. On receipt of a continuous voltage signal, the motor runs and via a rugged all metal gear system rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position. Power connections direct to terminal strip via included cable connector, or optional 1/2" NPT conduit adapters.

Construction

Valve Body	316 stainless steel CF8M
Disc	316 stainless steel CF8M
Disc Seat/ Stem Packing	RPTFE
Stem	17-4PH SS
Gear Drive	Heavy duty alloy steel/ aluminum bronze, self locking
Actuator Enclosure	Aluminum, polyester powder painted, Type 4X, IP67
Visual Valve Position Indicator	Clear Polycarbonate cover, red/yellow open-closed
Fasteners	Stainless Steel
Auxiliary Limit Switches	2 x SPDT (5A/125VAC), on-off actuators only



Description

Electric operated direct mount high performance butterfly valves with 316 stainless steel lug body are designed for commercial and industrial applications. Valve mounts between two standard ANSI/ASME Class 125/150 flanges. Disc is spherically machined 316SS. Flange gaskets required. Double offset design to reduce seal wear. Rugged corrosion resistant electric actuator includes a manual override, valve position confirmation switches (on-off units), thermostatically controlled anti-condensation heater, and over-torque protection.

Approvals

Actuators

- CSA Listed to:
 - UL429 and CSA C22.2 no 139
 - Type 4X, IP67 weatherproof enclosure
- CE conformance– EN60204-1:2006
- ISO5211 Mounting



Valves– Standards

- Pressure- ANSI/ASME B16.5 CLASS150
- JIS B 2239 10K, 16K
- Top Flange– ISO 5211
- Face– API 609 Class B
- Leakage- ISO 5208 Category 3, API 598 Table 5
- CE Conformance– PED 2014/68/EU Annex III Module B

Construction Features

Auxiliary Limit Switches (2) for confirming valve position, standard in on-off units

Heavy duty integral motor design significantly reduces physical size of actuator

Rugged polyester powder coated aluminum corrosion resistant Type 4X weather-proof enclosure

Stem packing adjustment below ISO mount is accessible with actuator installed

Bolted faceplate ensures consistent seat position

Spherically machined disc edge reduces wear & torque

Bi-directional, one piece self-energized RTPFE Seat



Anti-Condensation Heater

Terminal Box, wire directly to terminal strip via included cable connector, or optional 1/2" NPT conduit adapters

Manual Override with protective cover

Self-locking all metal gear train, no additional brake required

316 Stainless Steel (CF8M) construction

Washer seals between stem and body brush away particles

Integrally-cast heavy duty mounting stop

Thrust ring for anti-blowout, anti-static



Visual Valve Position Indicator

Pressure Rating

Pressure Rating: 285 PSI (19.7 Bar)

Vacuum rating: Full vacuum

Temperature Rating

Actuator Temperature Rating: -13 to 131° F (-25 to 55° C)

Valve Temperature Rating: RPTFE seals: -40 to 450°F (-40 to 230°C)

Specifications (English units)

Stock Number	Pipe Size (inch)	Orifice Diam. (inch)	Cv Flow Factor	Pressure Max. (PSI)	Cycle Time/90°	Voltage	Current (amps)	Duty Cycle	Electrical Dwg.
120 VAC ELECTRIC ACTUATED HIGH PERFORMANCE LUG BODY BUTTERFLY VALVE, RPTFE SEALS									
547103A	3	2.8	180	285	25/21	110 VAC, 50/60Hz	0.3	70%	B
547104A	4	3.6	375	285	30/25	110 VAC, 50/60Hz	0.6	70%	B
547106A	6	5.7	1350	285	30/25	110 VAC, 50/60Hz	0.7	70%	B
24 VDC ELECTRIC ACTUATED HIGH PERFORMANCE LUG BODY BUTTERFLY VALVE, RPTFE SEALS									
547303A	3	2.8	180	285	20	DC24	1.3	70%	G
547304A	4	3.6	375	285	30	DC24	2.0	70%	G
547306A	6	5.7	1350	285	30	DC24	3.6	70%	G

Cv = The GPM of water at 60° F that will pass through the valve with 1 PSI pressure drop

* Consult compatibility chart for other fluid media.

* See P/T Chart (Page 4)

Specifications (Metric units)

Stock Number	Pipe Size (DN)	Orifice Diam. (mm)	Kv Flow Factor	Pressure Max. (Bar)	Cycle Time/90° (seconds)	Voltage	Current (amps)	Duty Cycle	Electrical Dwg.
120 VAC ELECTRIC ACTUATED HIGH PERFORMANCE LUG BODY BUTTERFLY VALVE, RPTFE SEALS									
547103A	80	72.0	155.7	19.7	25/21	110 VAC, 50/60Hz	0.3	70%	B
547104A	100	91.0	324.4	19.7	30/25	110 VAC, 50/60Hz	0.6	70%	B
547106A	150	145.0	1167.8	19.7	30/25	110 VAC, 50/60Hz	0.7	70%	B
24 VDC ELECTRIC ACTUATED HIGH PERFORMANCE LUG BODY BUTTERFLY VALVE, RPTFE SEALS									
547303A	80	72.0	155.7	19.7	20	DC24	1.3	70%	G
547304A	100	91.0	324.4	19.7	30	DC24	2.0	70%	G
547306A	150	145.0	1167.8	19.7	30	DC24	3.6	70%	G

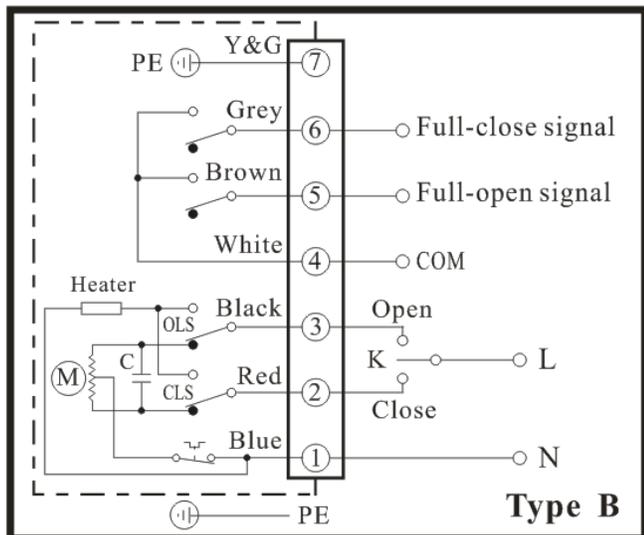
Kv = The number of m³ per hour of 20° C water at 1 bar pressure drop

* Consult compatibility chart for other fluid media.

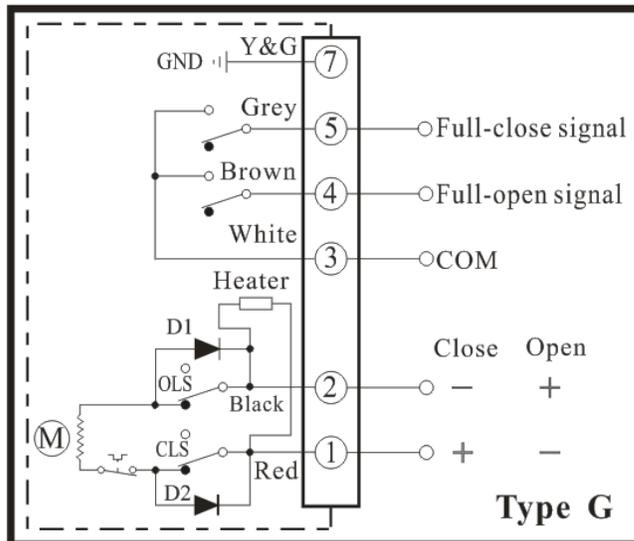
* See P/T Chart (Page 4)

Electrical Wiring

AC Voltages



DC Voltages

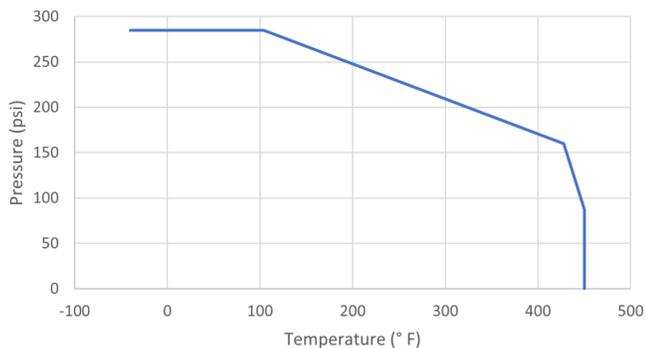


PT Chart

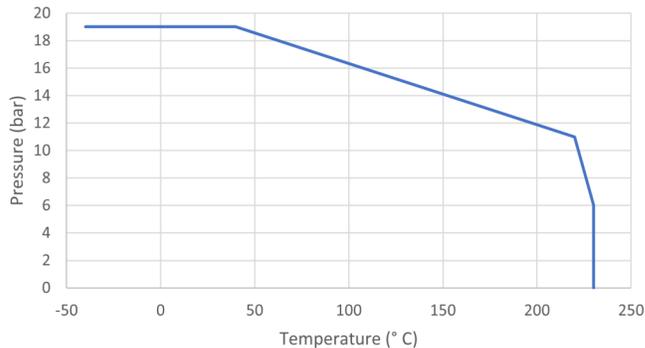
Pressure vs Temperature					
Temp °F	-40	104	428	450	450
Pressure- PSI	285	285	160	87	0

Pressure vs Temperature					
Temp °C	-40	40	220	230	230
Pressure- Bar	19	19	11	6	0

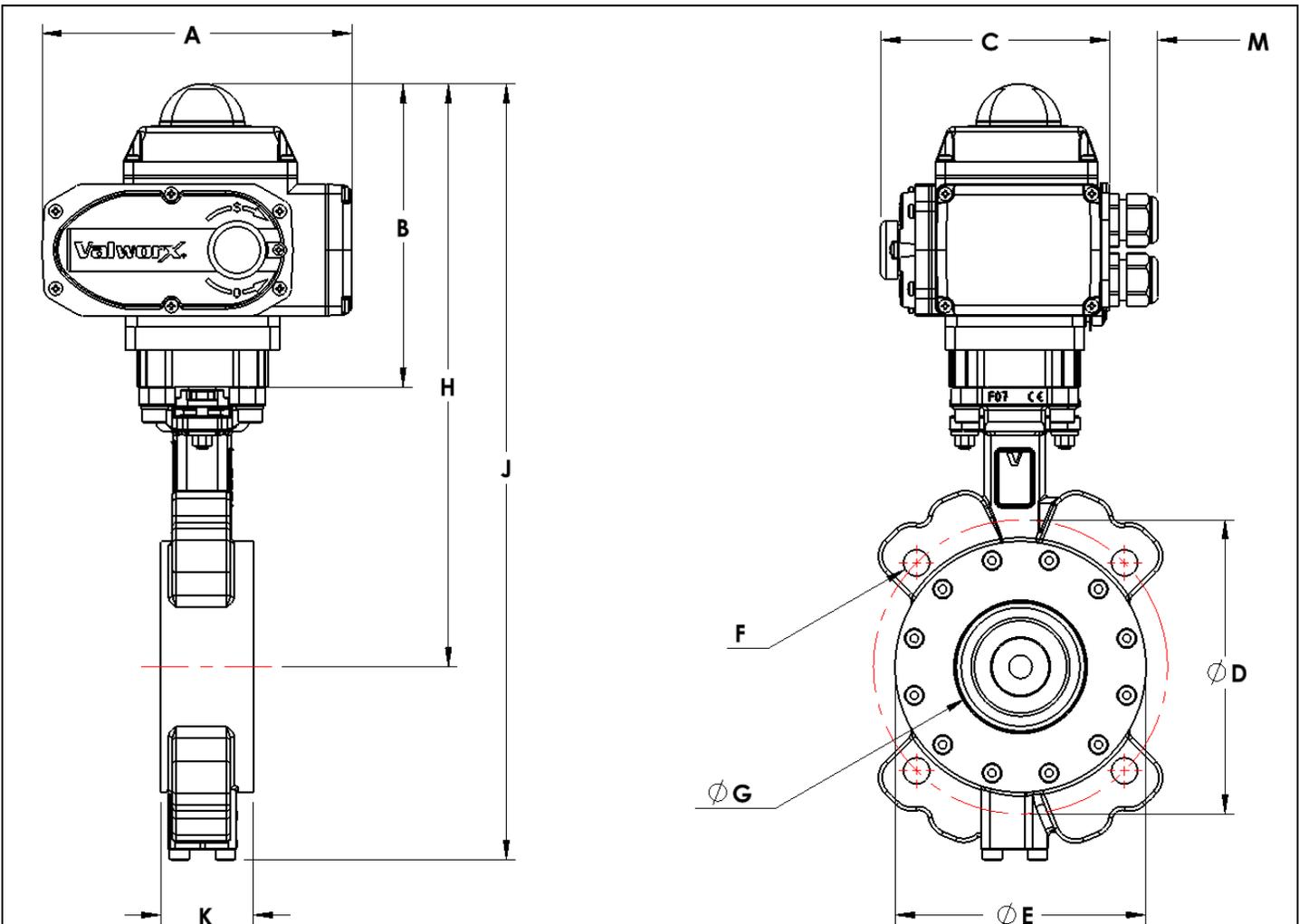
Pressure vs Temperature- Standard Units



Pressure vs Temperature- Metric Units



Dimensions:



Valves suitable between flanges:

- ◆ ANSI/ASME B16.5 CLASS 150
- ◆ ANSI/ASME B16.1 CLASS 125

Pipe Size		A	B	C	D	E	F	G	H	J	K	M	Weight
3	inch	6.4	6.2	4.7	6.0	5.1	4) 5/8-11	2.8	11.9	15.8	1.2	1.0	19.4 lb
	mm	162.0	157.0	118.5	152.4	130.0	-	72.0	302.3	401.3	48.0	25.0	8.8 kg
4	inch	7.7	7.1	5.0	7.5	6.2	8) 5/8-11	3.6	13.8	18.7	2.1	1.0	30.2 lb
	mm	196.5	180.0	126.0	190.5	157.0	-	91.0	350.5	474.9	54.0	25.0	13.7 kg
6	inch	10.1	8.5	6.4	9.5	8.5	8) 3/4-10	5.7	16.4	22.4	2.2	1.0	53.0 lb
	mm	255.5	216.0	161.5	241.3	216.0	-	145.0	416.6	568.9	57.0	25.0	24.1 kg